



# Analog Devices Welcomes Hittite Microwave Corporation

NO CONTENT ON THE ATTACHED DOCUMENT HAS CHANGED







## **Typical Applications**

The HMC968 is ideal for:

- Point-to-Point Radios
- Point-to-Multi-Point Radios
- VSAT & SATCOM
- Military & Space

#### **Features**

Saturated Output Power: +32 dBm @ 15% PAE

High Output IP3: +38 dBm

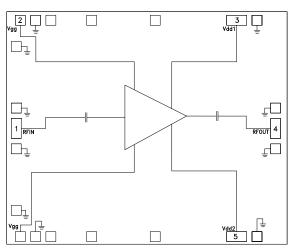
High Gain: 21 dB

DC Supply: +6V @ 900 mA

No External Matching Required

Die Size: 2.76 x 2.33 x 0.1 mm

# **Functional Diagram**



#### **General Description**

The HMC968 is a 4 stage GaAs pHEMT MMIC 1 Watt Power Amplifier which operates between 37 and 40 GHz. The HMC968 provides 21 dB of gain, +32 dBm of saturated output power, and 15% PAE from a +6V supply. With a very good IP3 performance of +38 dBm, the HMC968 is ideal for linear applications including point-to-point and point-to-multi-point radios. All data is taken with the chip in a 50 Ohm test fixture connected via (2) 0.025 mm (1 mil) diameter wire bonds of 0.31 mm (12 mil) length.

# **Electrical Specifications**

 $T_A = +25^{\circ} \text{ C}$ , Vdd = Vdd1 = Vdd2 = Vdd3 = Vdd4 = Vdd5 = +6V, Idd = 900 mA [1]

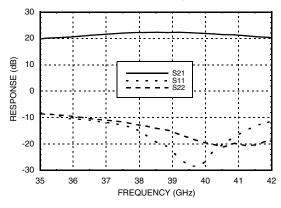
Parameter	Min.	Тур.	Max.	Units
Frequency Range	37 - 40		GHz	
Gain	19	22		dB
Gain Variation Over Temperature		0.03		dB/ °C
Input Return Loss		17		dB
Output Return Loss		14		dB
Output Power for 1 dB Compression (P1dB)		30.5		dBm
Saturated Output Power (Psat)		32		dBm
Output Third Order Intercept (IP3)[2]		38		dBm
Total Supply Current (Idd)		900		mA

<sup>[1]</sup> Adjust Vgg between -2 to 0V to achieve Idd = 900 mA typical.

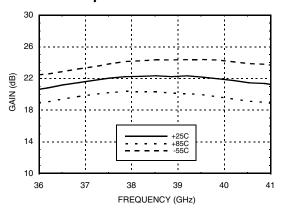
<sup>[2]</sup> Measurement taken at +6V @ 900 mA, Pout / Tone = +20 dBm



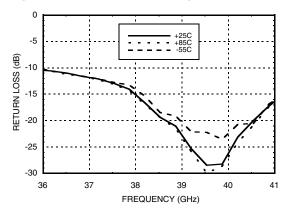
# Broadband Gain & Return Loss vs. Frequency



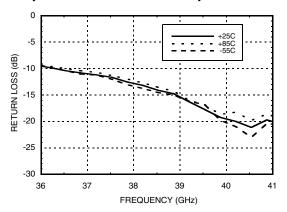
#### Gain vs. Temperature



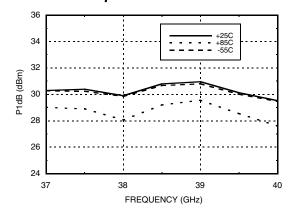
## Input Return Loss vs. Temperature



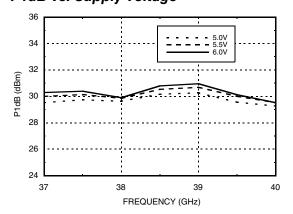
**Output Return Loss vs. Temperature** 



#### P1dB vs. Temperature

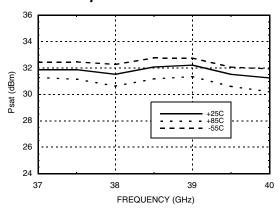


P1dB vs. Supply Voltage

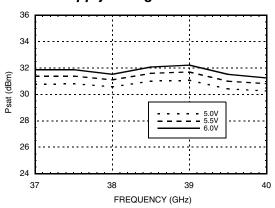




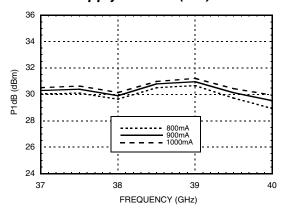
#### Psat vs. Temperature



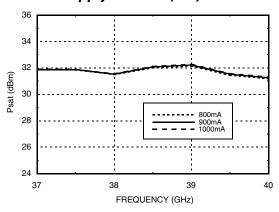
#### Psat vs. Supply Voltage



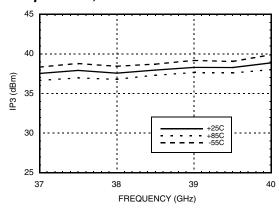
#### P1dB vs. Supply Current (Idd)



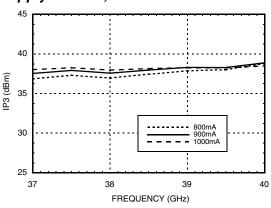
Psat vs. Supply Current (Idd)



# Output IP3 vs. Temperature, Pout/Tone = +20 dBm

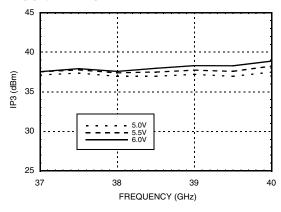


Output IP3 vs.
Supply Current, Pout/Tone = +20 dBm

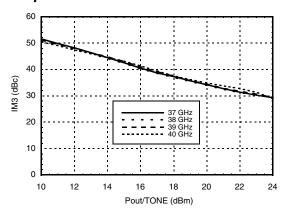




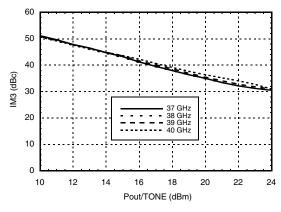
# Output IP3 vs. Supply Voltage, Pout/Tone = +20 dBm



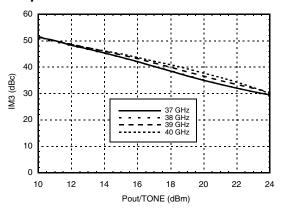
#### Output IM3 @ Vdd = +5V



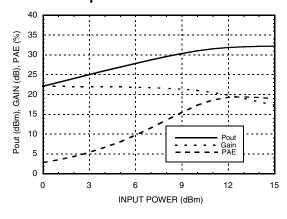
# **Output IM3 @ Vdd = +5.5V**



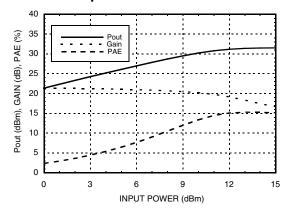
Output IM3 @ Vdd = +6V



#### Power Compression @ 38 GHz

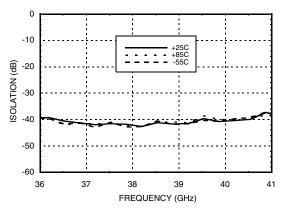


#### **Power Compression @ 39 GHz**

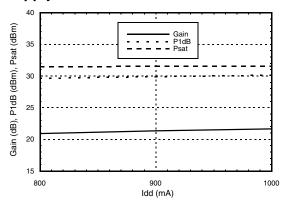




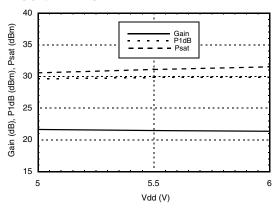
## Reverse isolation vs. Temperature



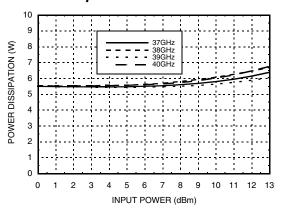
# Gain & Power vs. Supply Current @ 38 GHz



# Gain & Power vs. Supply Voltage @ 38 GHz



#### **Power Dissipation**



# **Absolute Maximum Ratings**

Drain Bias Voltage (Vdd)	+7V	
RF Input Power (RFIN)	+20 dBm	
Channel Temperature	150 °C	
Continuous Pdiss (T= 85 °C) (derate 15.5 mW/°C above 85 °C)	6.45W	
Thermal Resistance (channel to die bottom)	10.1 °C/W	
Storage Temperature	-65 to +150 °C	
Operating Temperature	-55 to +85 °C	

# Typical Supply Current vs. Vdd

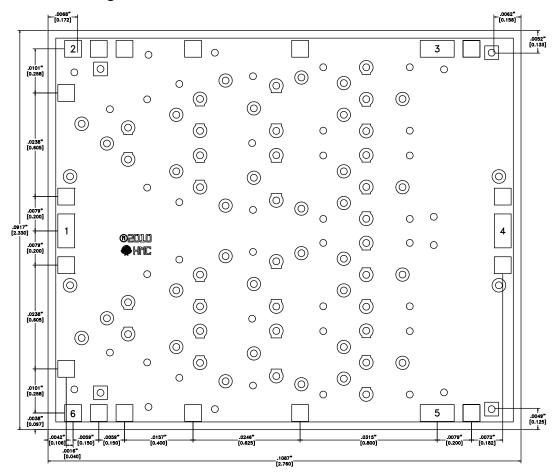
Vdd (V)	Idd (mA)	
+5.0	900	
+5.5	900	
+6.0	900	

Note: Amplifier will operate over full voltage ranges shown above with Vgg adjusted to achieve Idd = 900 mA





## **Outline Drawing**



# Die Packaging Information [1]

Standard	Alternate
GP-1 (Gel Pack)	[2]

[1] Refer to the "Packaging Information" section for die packaging dimensions.

[2] For alternate packaging information contact Hittite Microwave Corporation.

#### NOTEC.

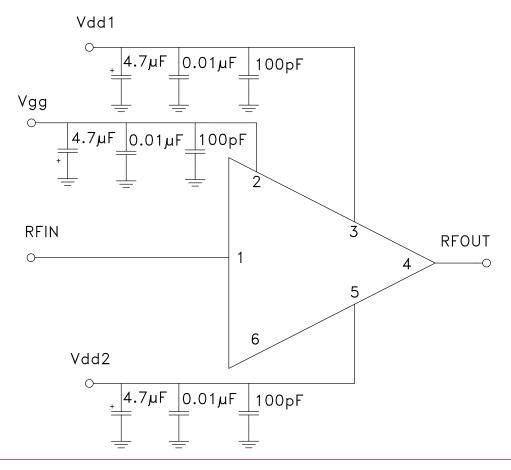
- ALL DIMENSIONS ARE IN INCHES [MM]
- 2. DIE THICKNESS IS .004"
- 3. TYPICAL BOND PAD IS 0.0026" [0.066] SQUARE
- 4. BACKSIDE METALLIZATION: GOLD
- 5. BOND PAD METALLIZATION: GOLD
- 6. BACKSIDE METAL IS GROUND.
- 7. CONNECTION NOT REQUIRED FOR UNLABELED BOND PADS.
- 8. OVERALL DIE SIZE ± .002



# **Pad Descriptions**

Pad Number	Function	Description	Interface Schematic
1	RFIN	This pad is AC coupled and matched to 50 Ohms.	RFIN O——
2,6	Vgg1	Gate control for amplifier. External bypass capacitors of 100 pF, 0.01 μF, and 4.7 μF are required on the pad that is used.	Vgg
3, 5	Vdd1, Vdd2	Drain bias voltage for amplifier. External bypass capacitors of 100 pF, 0.01 μF and 4.7 μF are required on each pad.	OVdd1,2
4	RFOUT	This pad is AC coupled and matched to 50 Ohms.	—   —○ RFOUT
Die Bottom	GND	Die bottom must be connected to RF/DC ground.	GND =

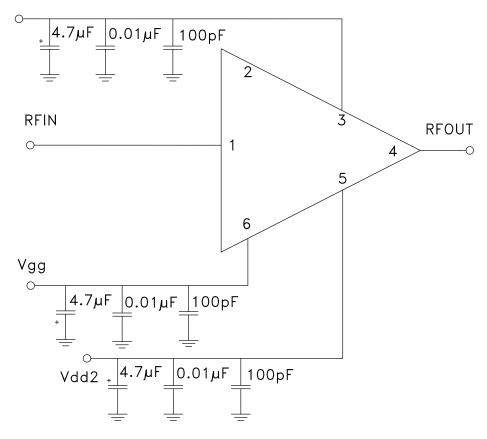
# **Application Circuit 1**





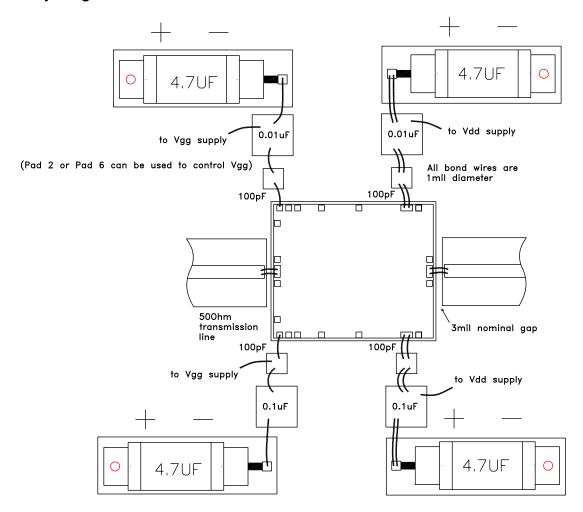
# **Application Circuit 2**







## **Assembly Diagram**





0.076mm (0.003")

0.102mm (0.004") Thick GaAs MMIC

RF Ground Plane

Wire Bond

0.127mm (0.005") Thick Alumina

Thin Film Substrate

## Mounting & Bonding Techniques for Millimeterwave GaAs MMICs

The die should be attached directly to the ground plane eutectically or with conductive epoxy (see HMC general Handling, Mounting, Bonding Note).

50 Ohm Microstrip transmission lines on 0.127mm (5 mil) thick alumina thin film substrates are recommended for bringing RF to and from the chip (Figure 1). If 0.254mm (10 mil) thick alumina thin film substrates must be used, the die should be raised 0.150mm (6 mils) so that the surface of the die is coplanar with the surface of the substrate. One way to accomplish this is to attach the 0.102mm (4 mil) thick die to a 0.150mm (6 mil) thick molybdenum heat spreader (moly-tab) which is then attached to the ground plane (Figure 2).

Microstrip substrates should be located as close to the die as possible in order to minimize bond wire length. Typical die-to-substrate spacing is 0.076mm to 0.152 mm (3 to 6 mils).

#### **Handling Precautions**

Follow these precautions to avoid permanent damage.

**Storage:** All bare die are placed in either Waffle or Gel based ESD protective containers, and then sealed in an ESD protective bag for shipment. Once the sealed ESD protective bag has been opened, all die should be stored in a dry nitrogen environment.

**Cleanliness:** Handle the chips in a clean environment. DO NOT attempt to clean the chip using liquid cleaning systems.

Static Sensitivity: Follow ESD precautions to protect against  $> \pm 250$ V ESD strikes.

**Transients:** Suppress instrument and bias supply transients while bias is applied. Use shielded signal and bias cables to minimize inductive pickup.

O.102mm (0.004") Thick GaAs MMIC

Wire Bond

0.076mm
(0.003")

RF Ground Plane

0.150mm (0.005") Thick
Moly Tab

0.254mm (0.010") Thick Alumina
Thin Film Substrate

Figure 2.

**General Handling:** Handle the chip along the edges with a vacuum collet or with a sharp pair of bent tweezers. The surface of the chip may have fragile air bridges and should not be touched with vacuum collet, tweezers, or fingers.

#### Mounting

The chip is back-metallized and can be die mounted with AuSn eutectic preforms or with electrically conductive epoxy. The mounting surface should be clean and flat.

Eutectic Die Attach: A 80/20 gold tin preform is recommended with a work surface temperature of 255 °C and a tool temperature of 265 °C. When hot 90/10 nitrogen/hydrogen gas is applied, tool tip temperature should be 290 °C. DO NOT expose the chip to a temperature greater than 320 °C for more than 20 seconds. No more than 3 seconds of scrubbing should be required for attachment.

Epoxy Die Attach: Apply a minimum amount of epoxy to the mounting surface so that a thin epoxy fillet is observed around the perimeter of the chip once it is placed into position. Cure epoxy per the manufacturer's schedule.

#### Wire Bonding

Ball or wedge bond with 0.025mm (1 mil) diameter pure gold wire. Thermosonic wirebonding with a nominal stage temperature of 150 °C and a ball bonding force of 40 to 50 grams or wedge bonding force of 18 to 22 grams is recommended. Use the minimum level of ultrasonic energy to achieve reliable wirebonds. Wirebonds should be started on the chip and terminated on the package or substrate. All bonds should be as short as possible <0.31mm (12 mils).